

REMOVAL

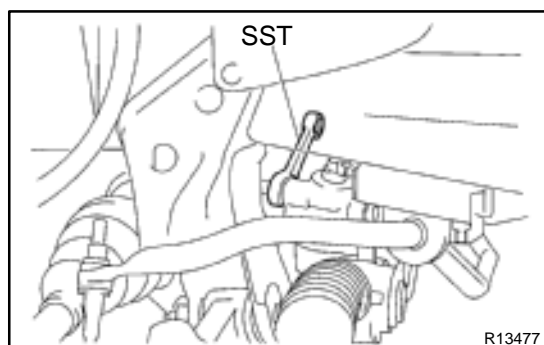
NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD
(See page [SR-13](#))
3. REMOVE STEERING WHEEL
(See page [SR-13](#))
4. REMOVE ENGINE UNDER COVER

Remove the 4 bolts.

5. DISCONNECT RH AND LH TIE ROD ENDS
(See page [SA-121](#))
6. DISCONNECT INTERMEDIATE NO. 2 SHAFT
(See page [SR-13](#))



7. DISCONNECT PRESSURE FEED AND RETURN TUBES

Using SST, disconnect the tube.

SST 09631-22020

8. REMOVE PS GEAR ASSEMBLY
 - (a) Remove the bolt and nut from the bracket.
 - (b) Remove the 2 set bolts and nut.
9. REMOVE BRACKET AND GROMMET